

FIG. 1

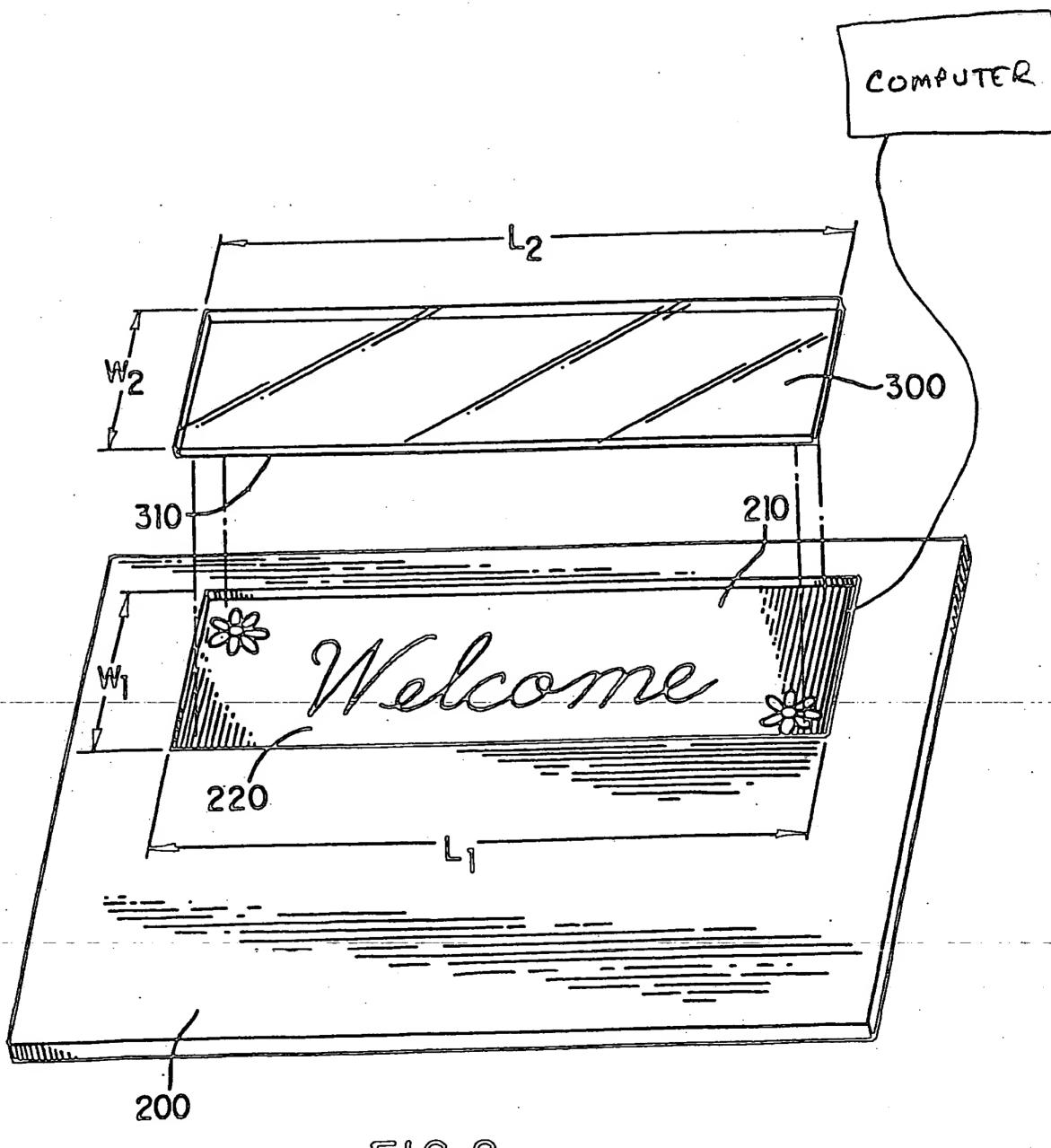
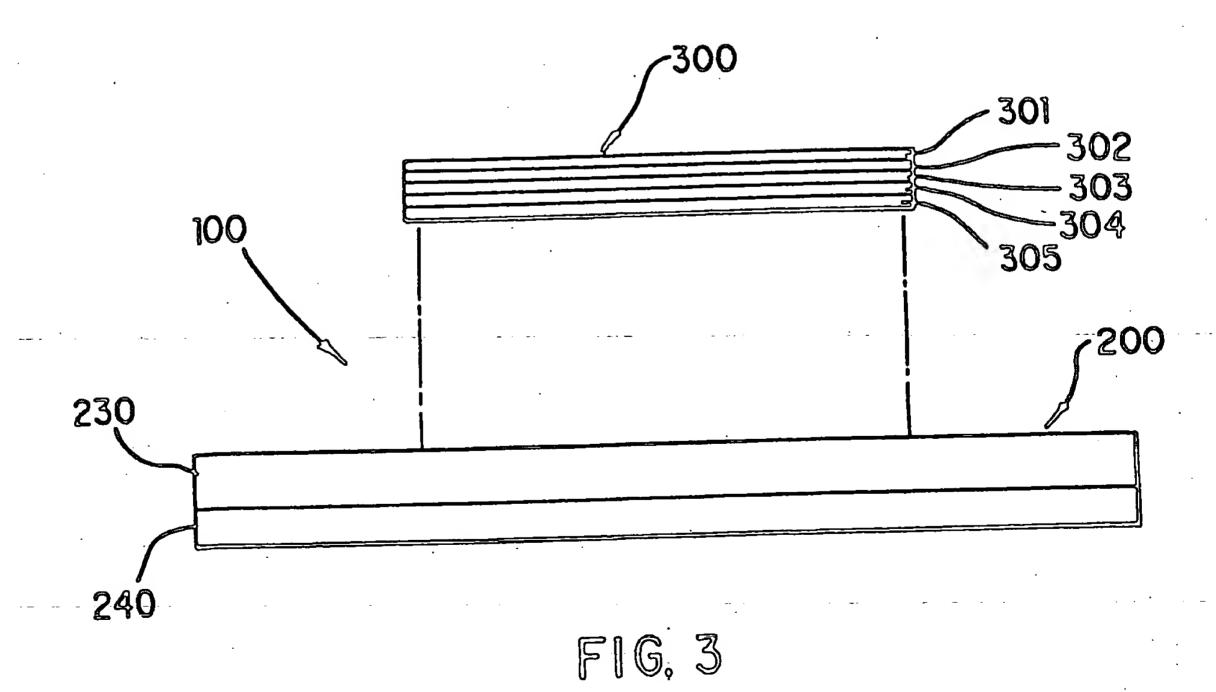
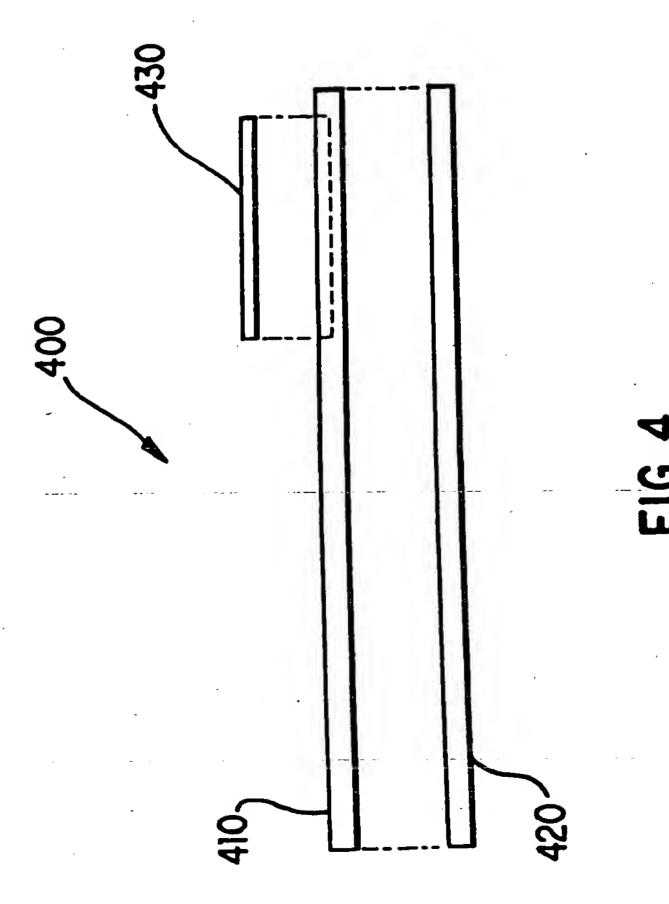


FIG. 2









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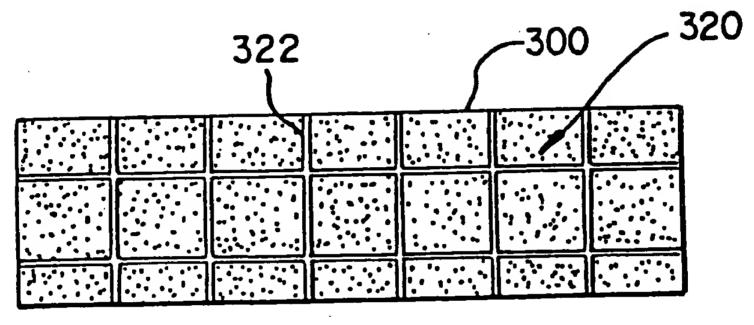


FIG.5

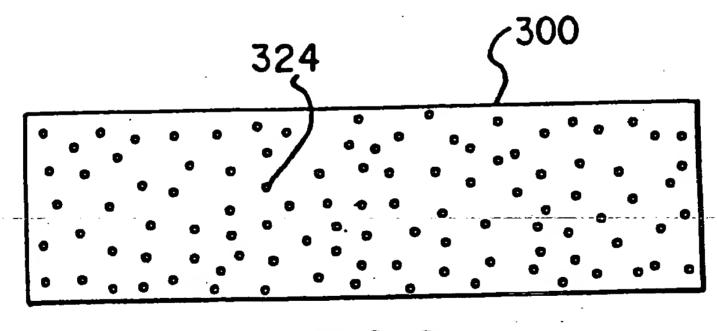


FIG. 6

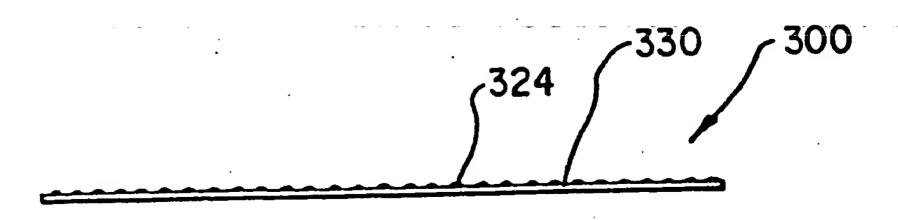
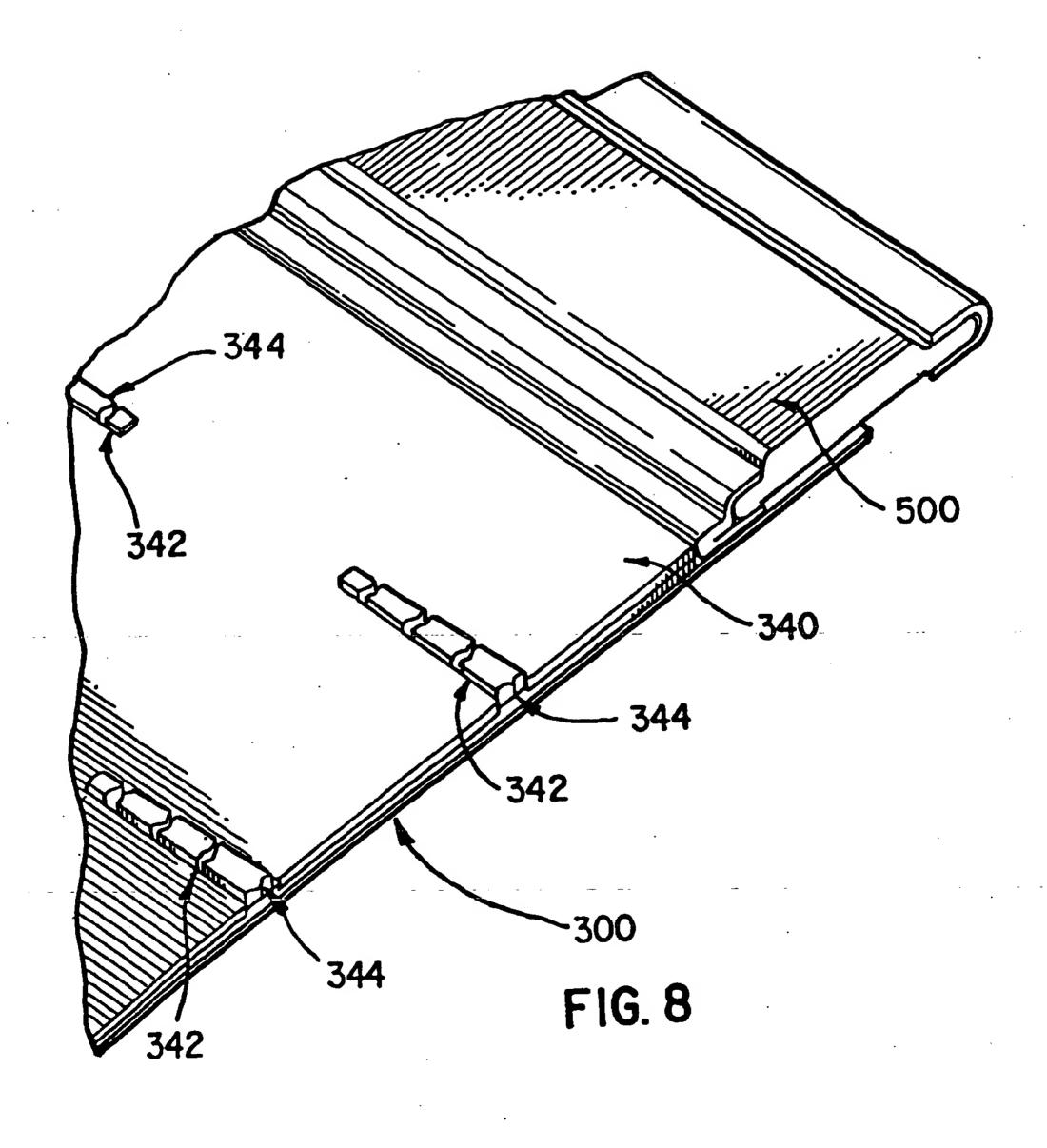
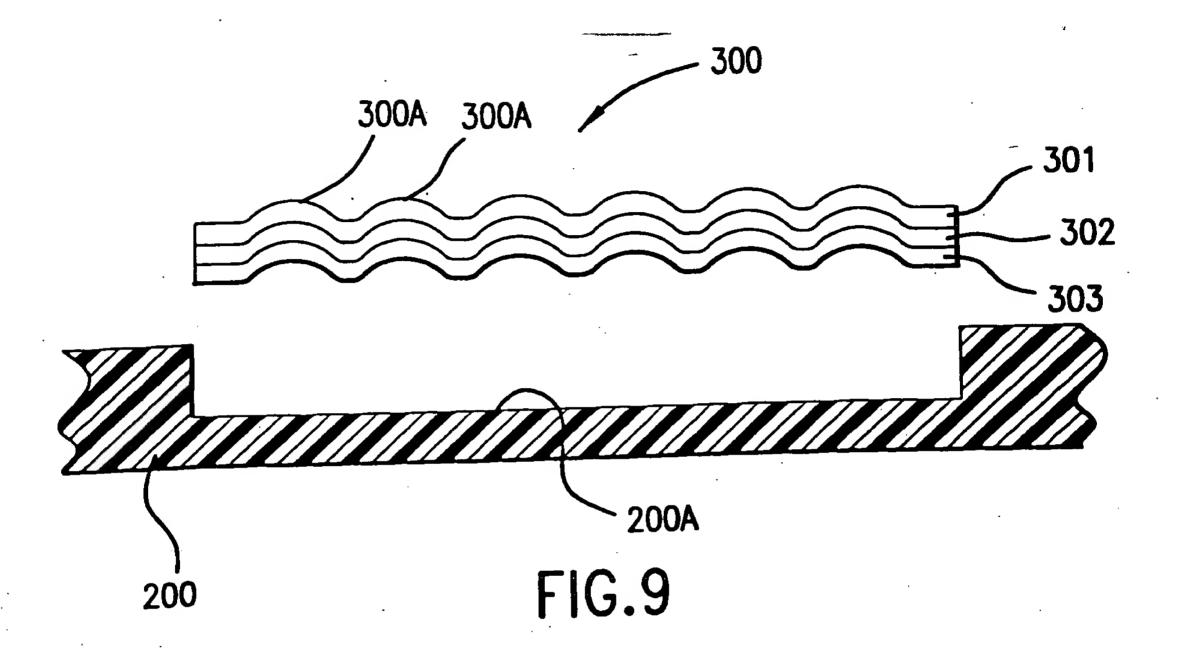
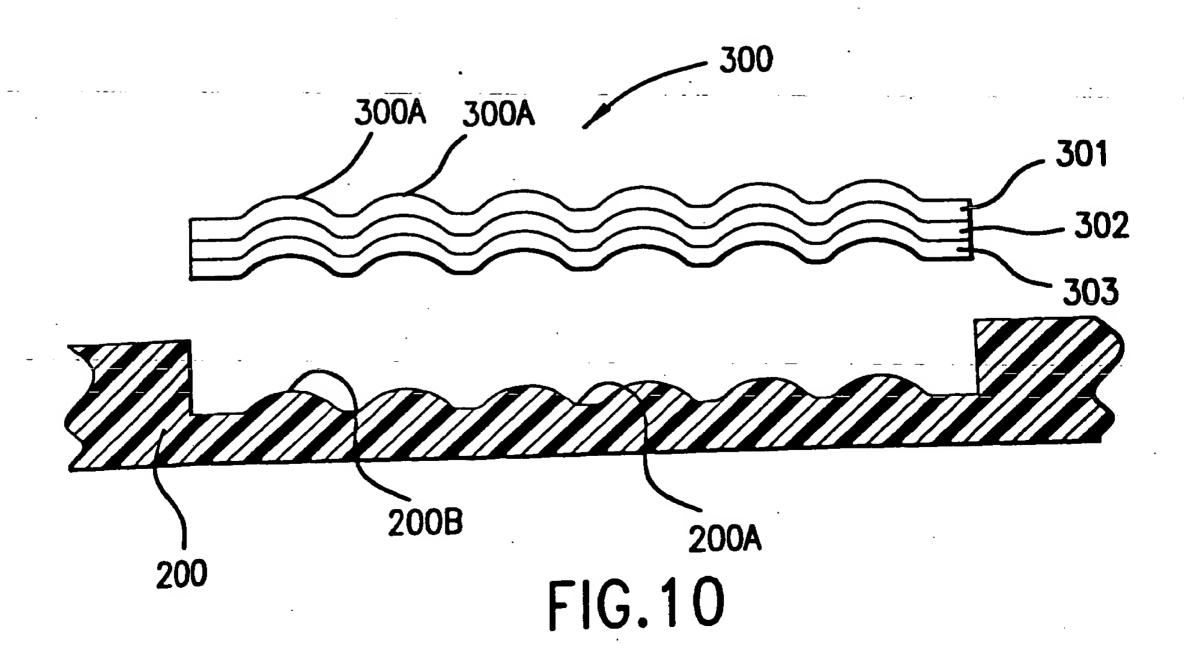
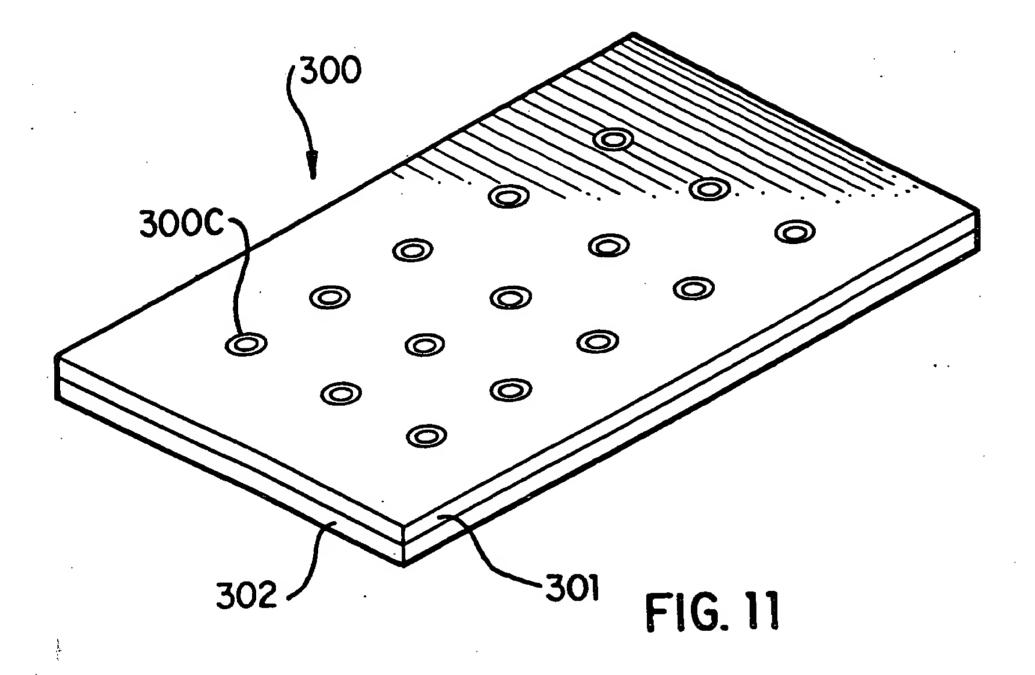


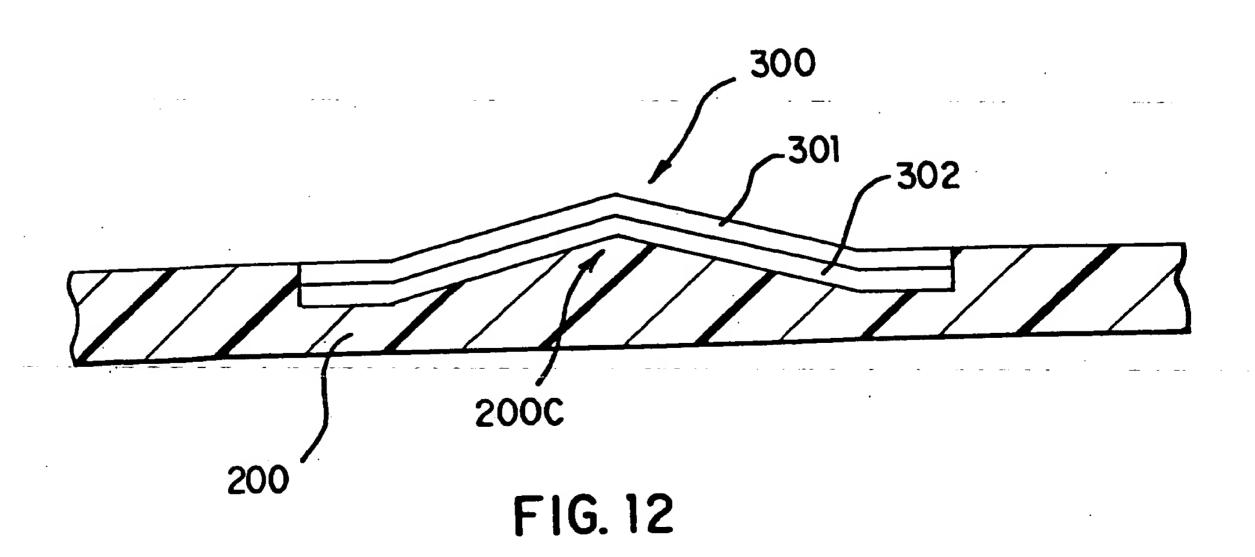
FIG. 7

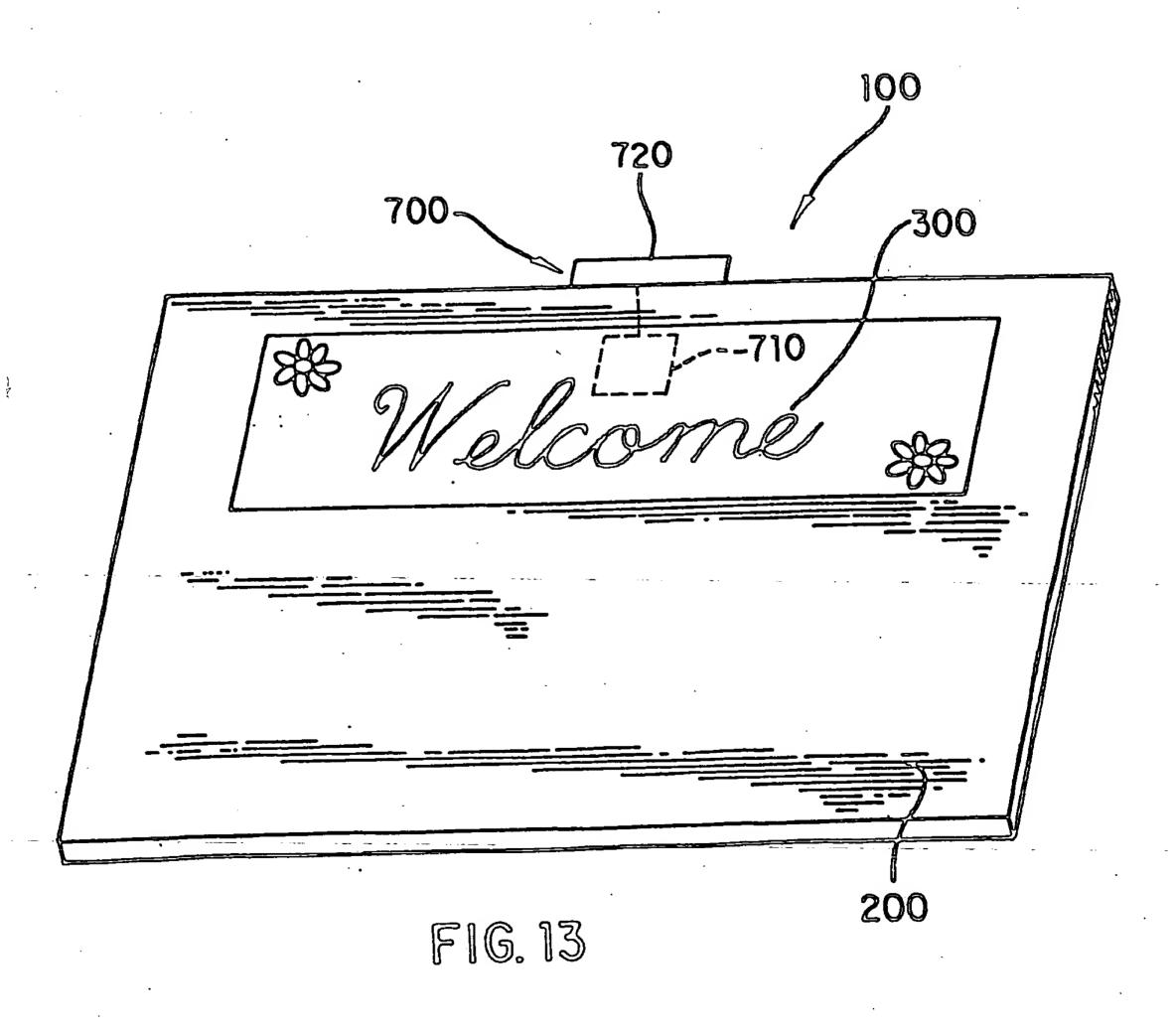


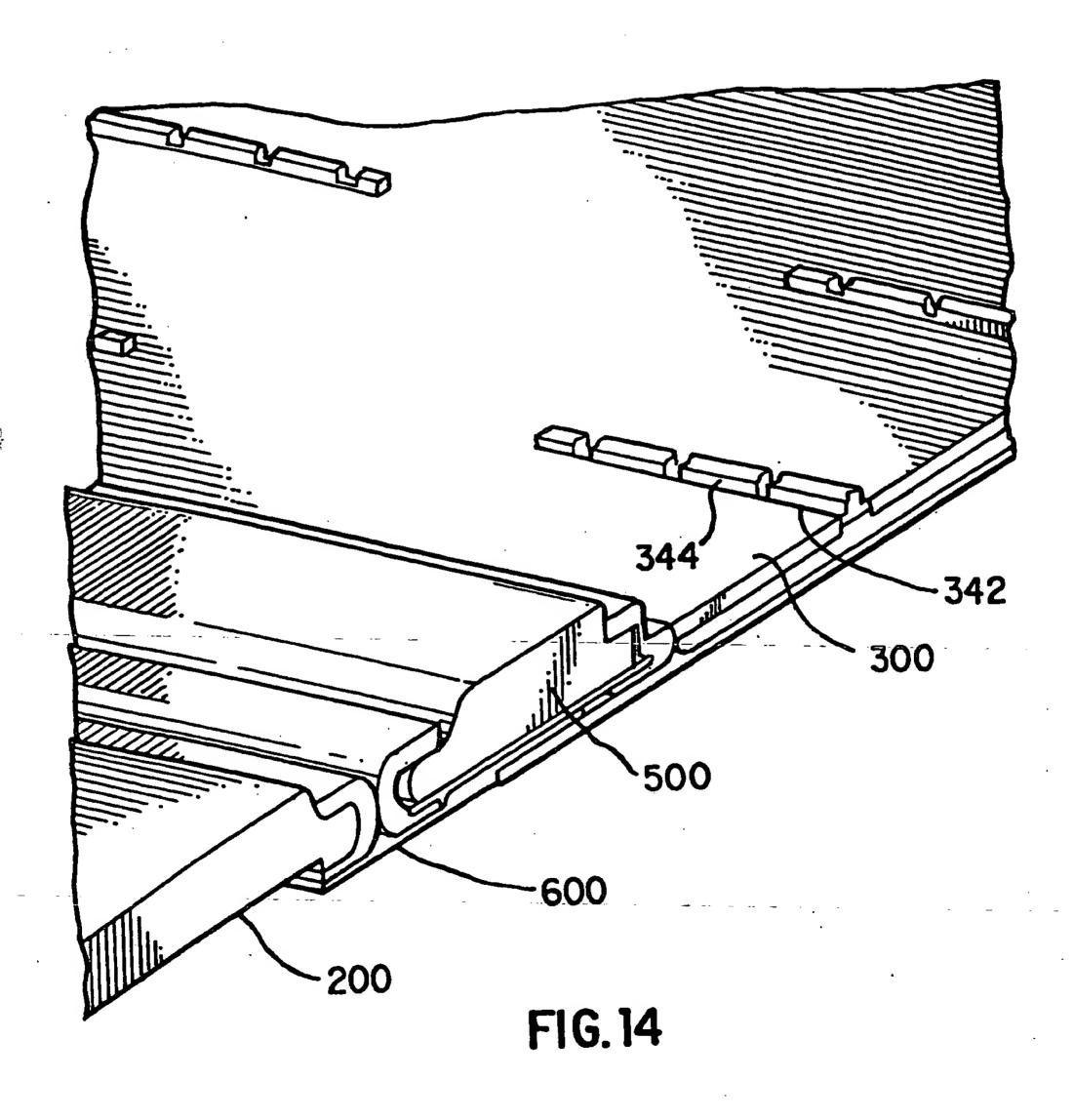












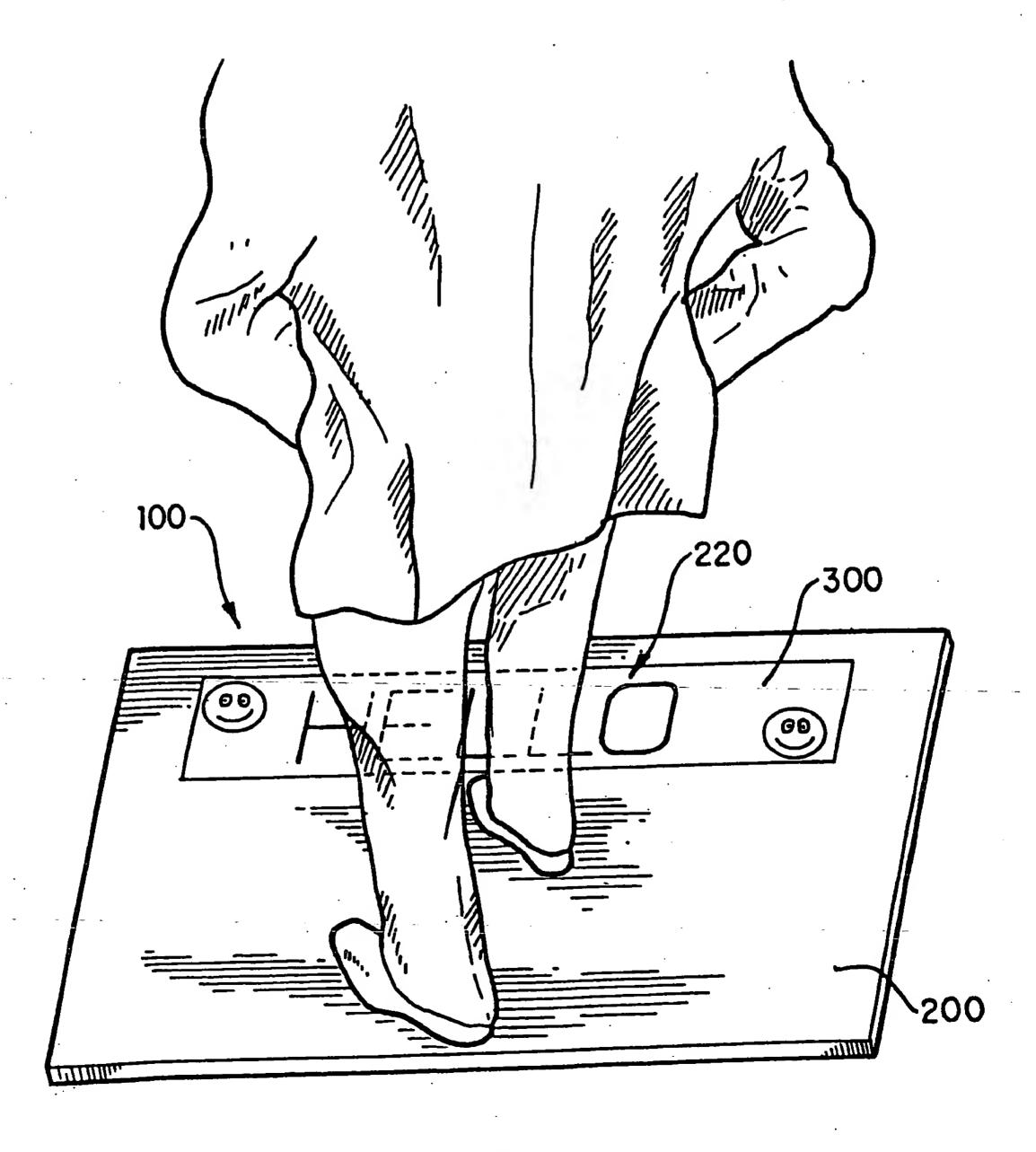


FIG. 15

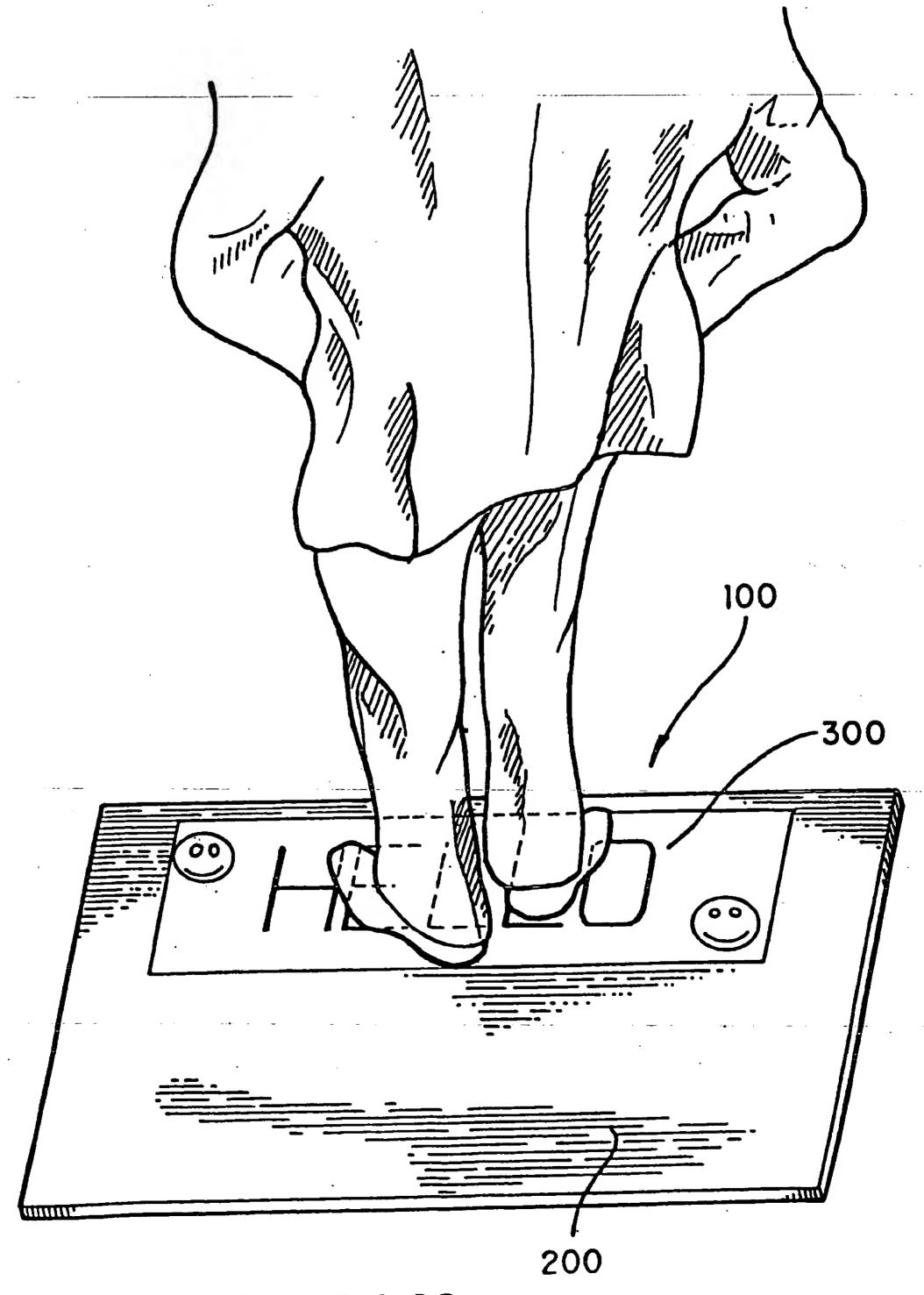
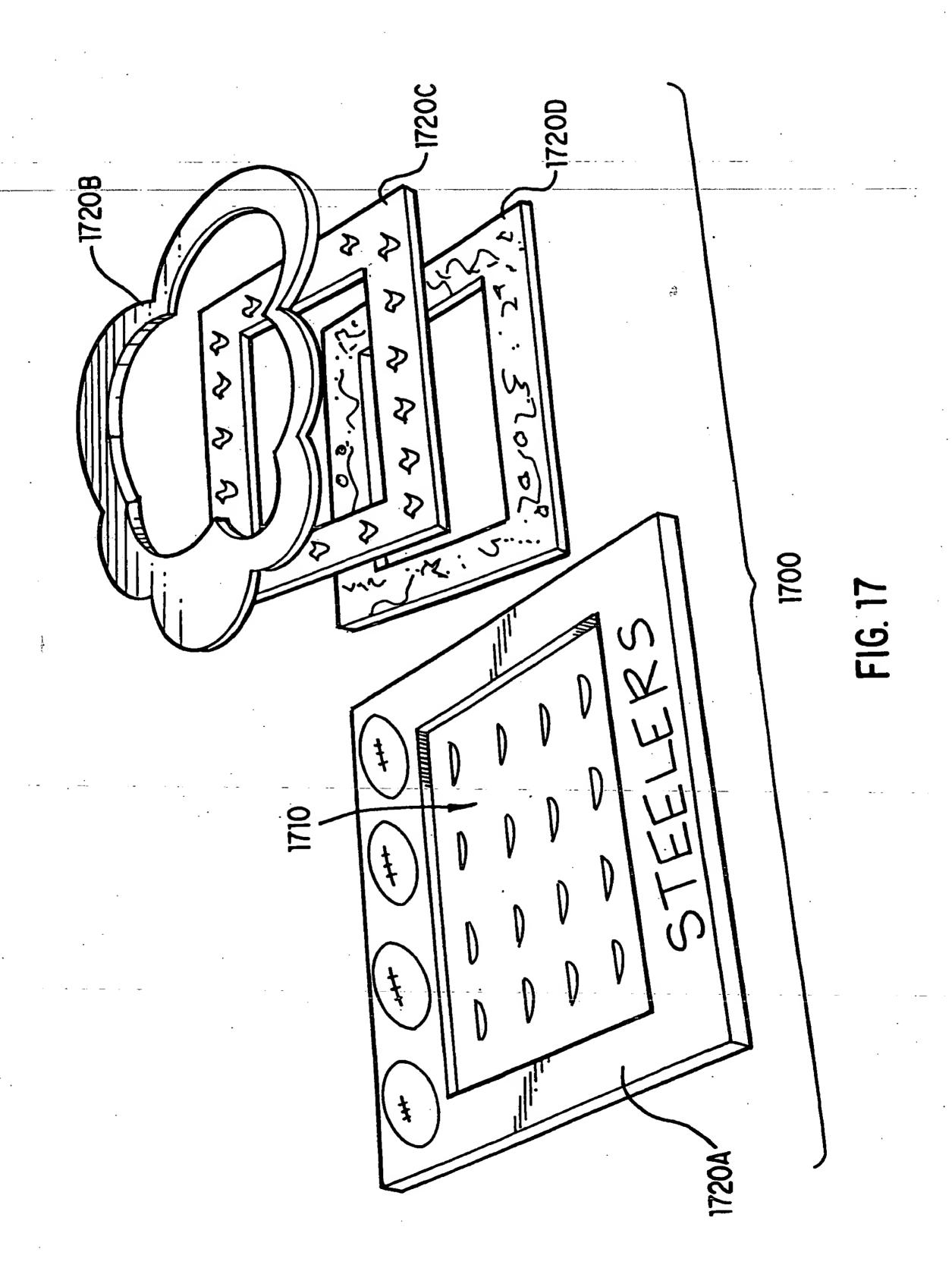
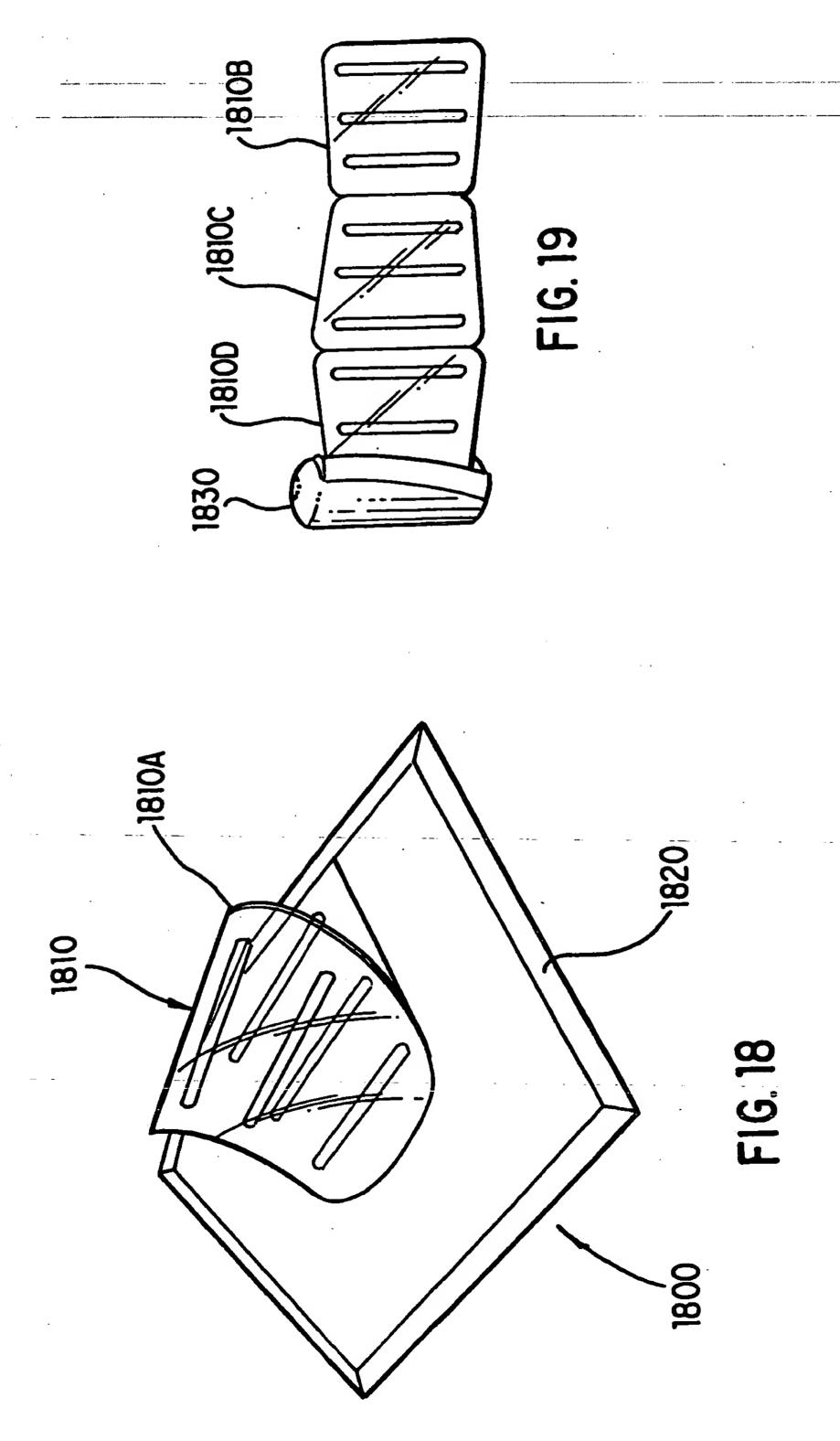
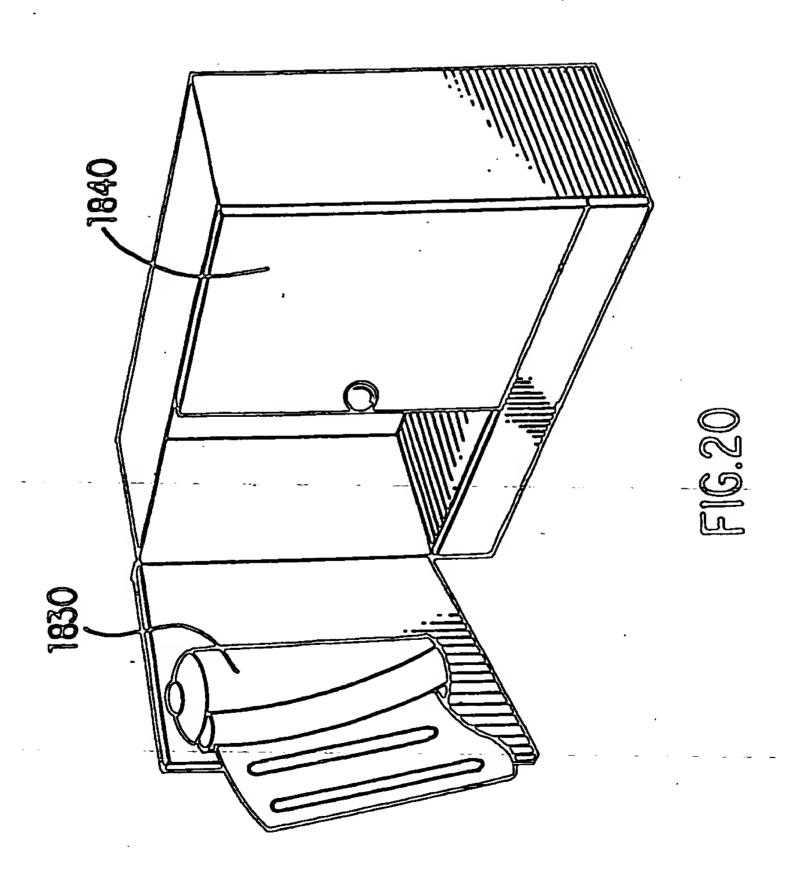


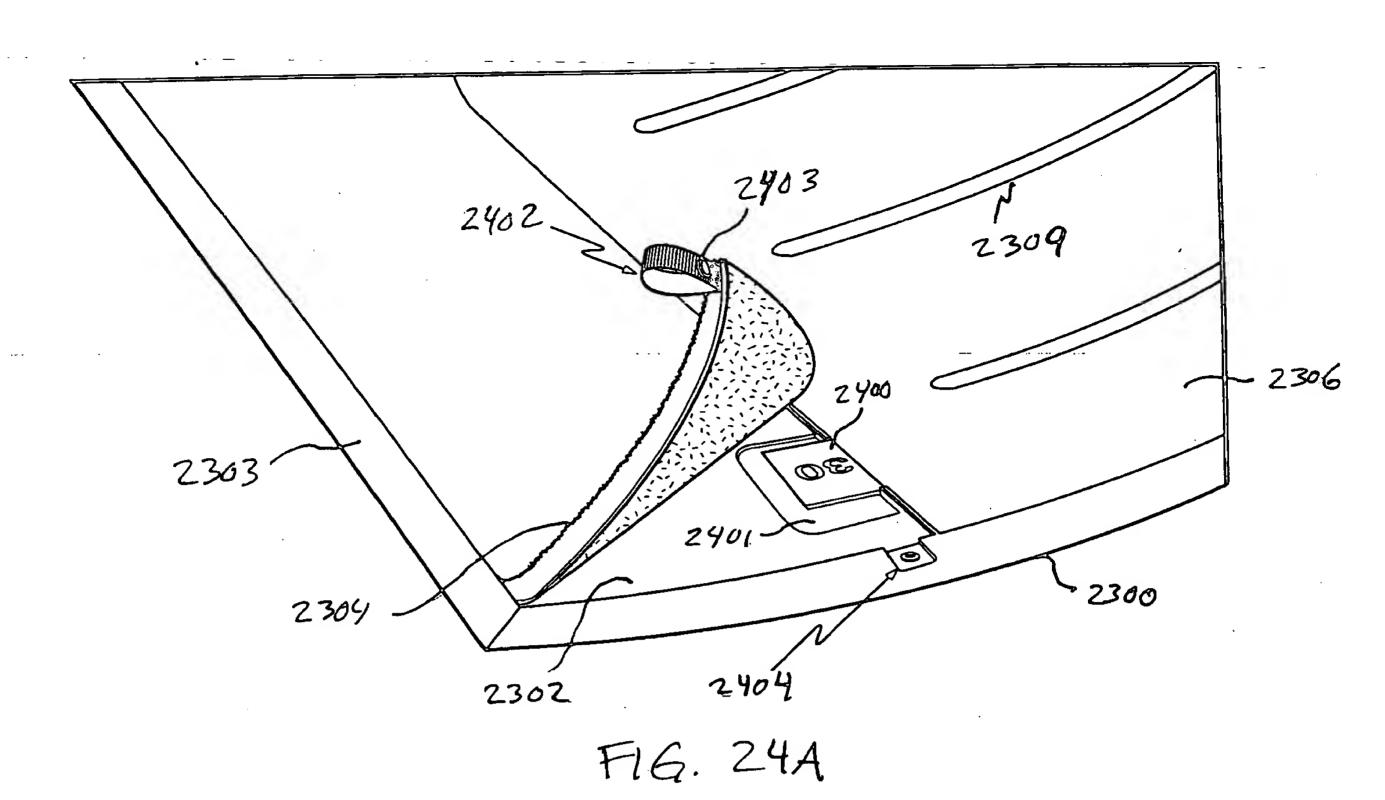
FIG. 16

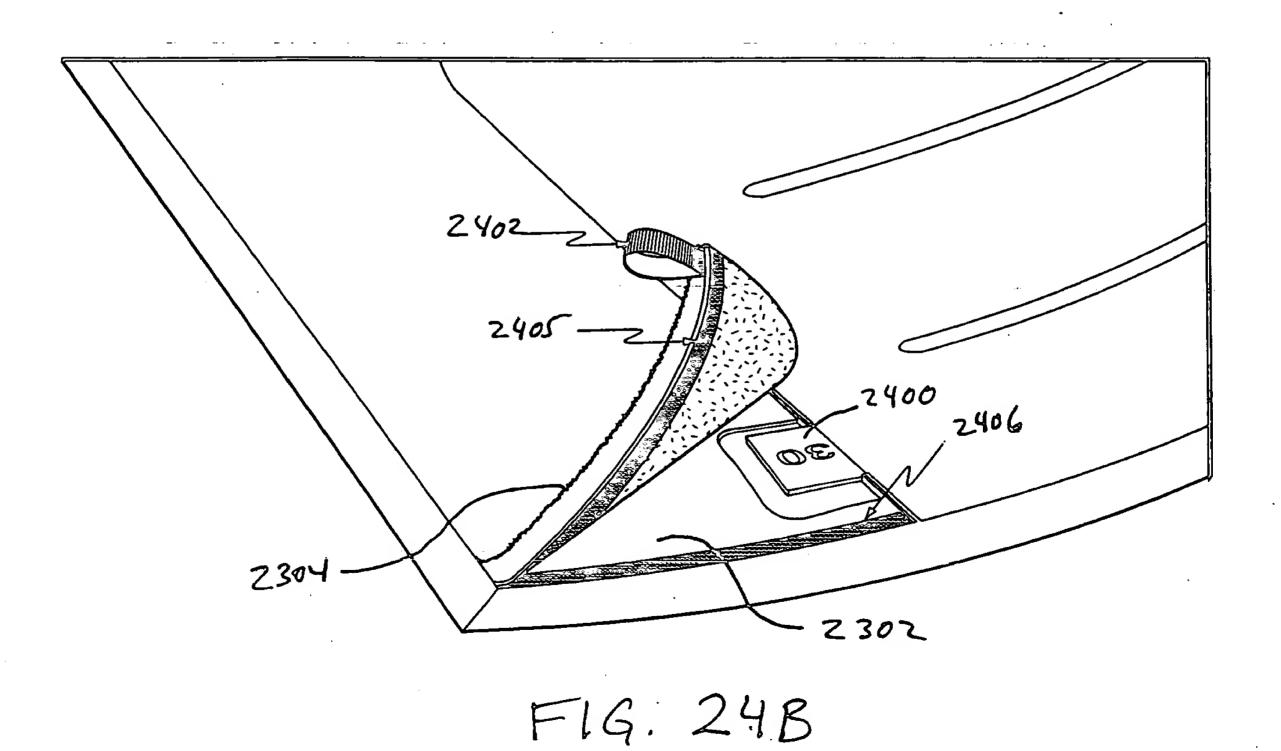


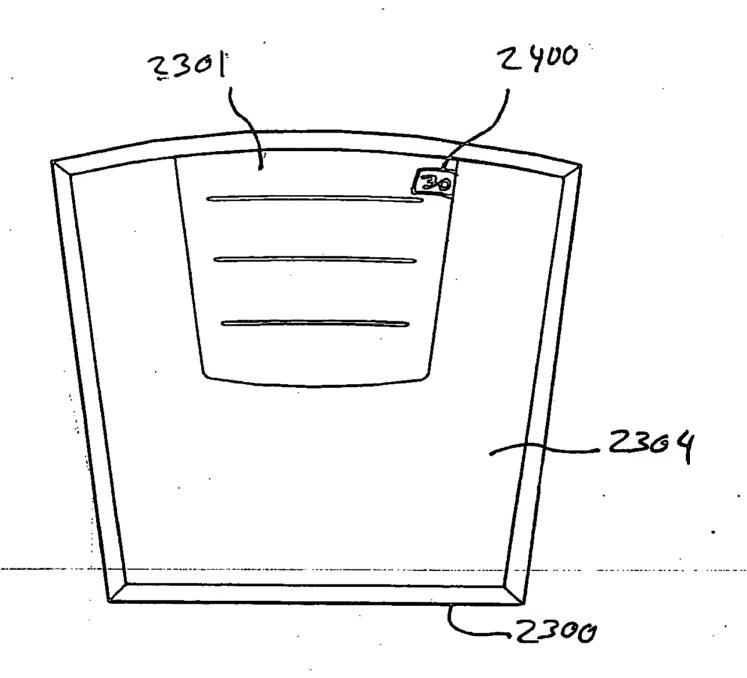




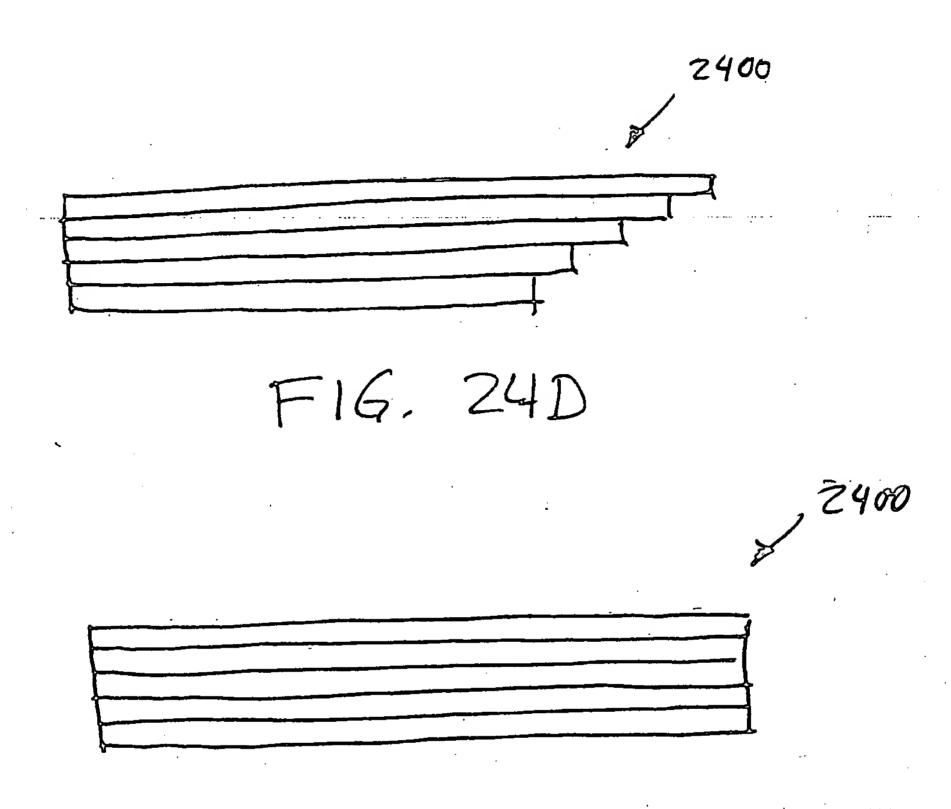
F1G. 23



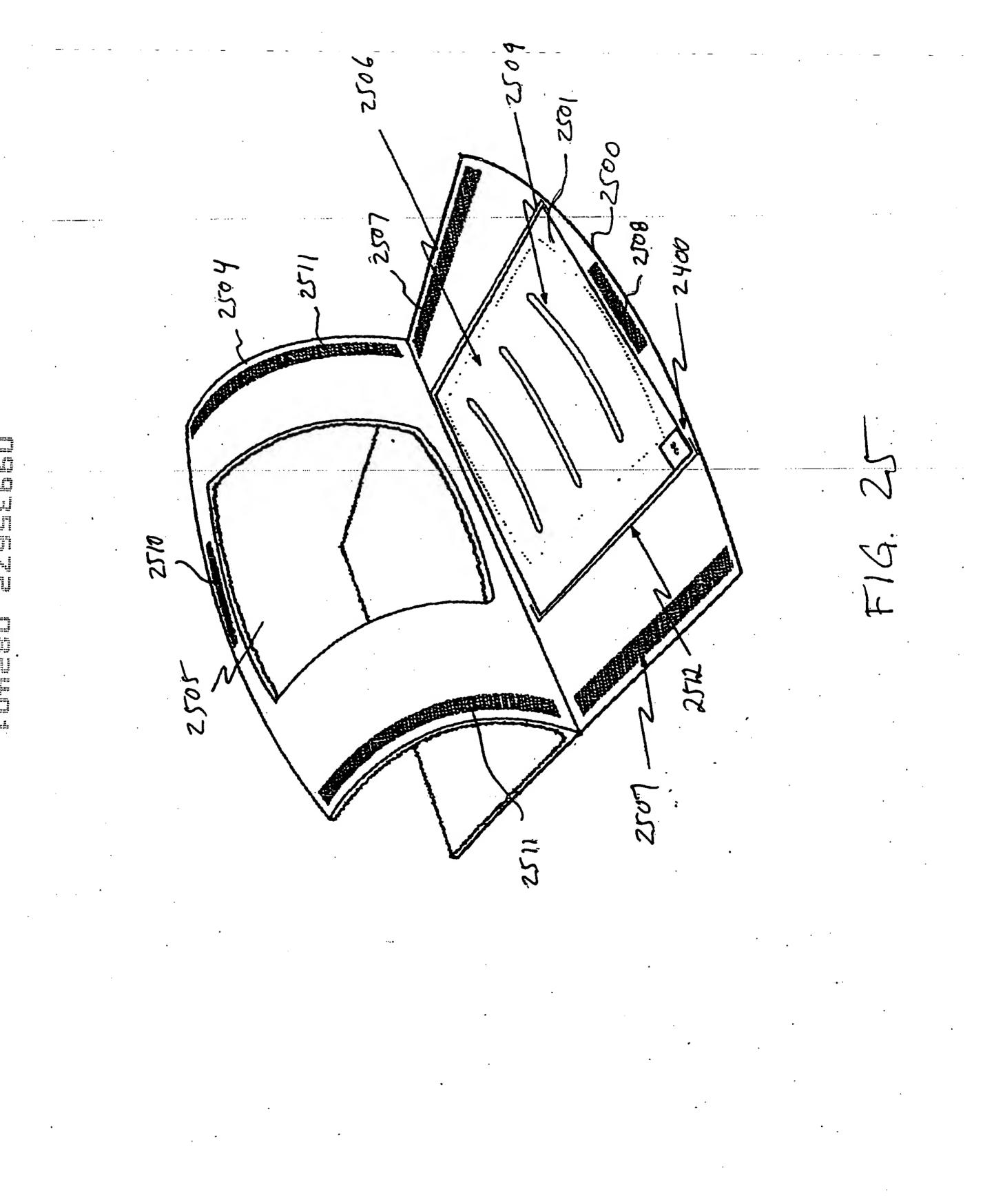


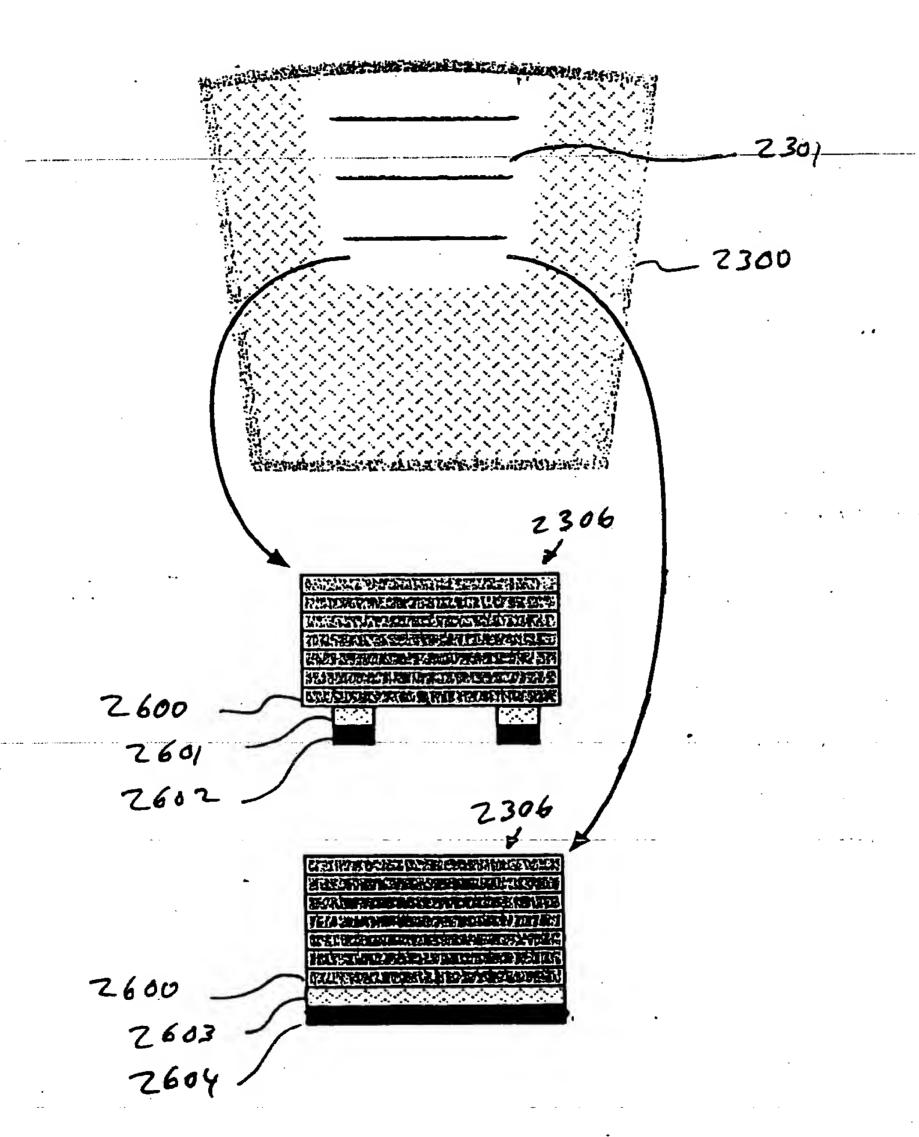


F1G. 24C

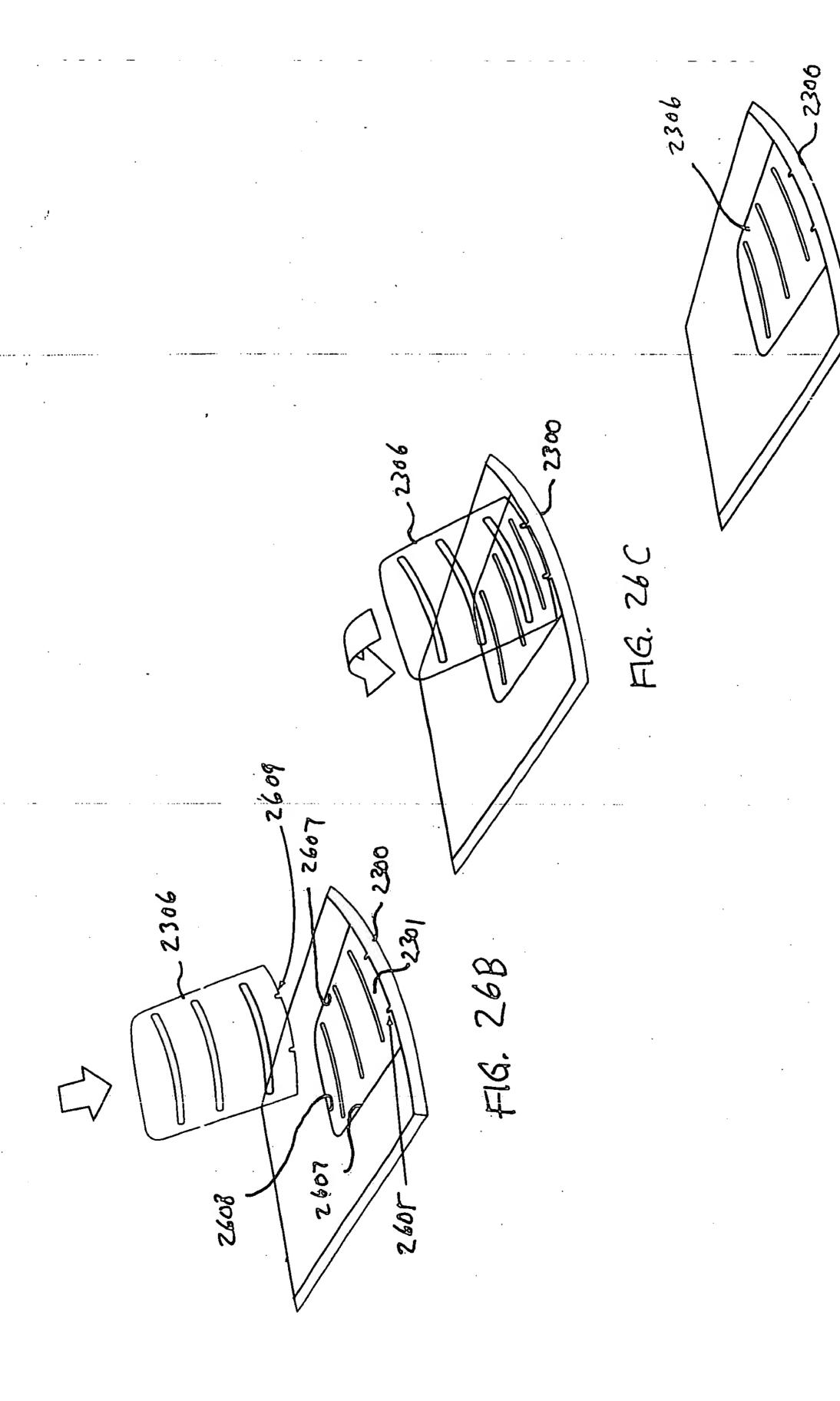


F16.24E

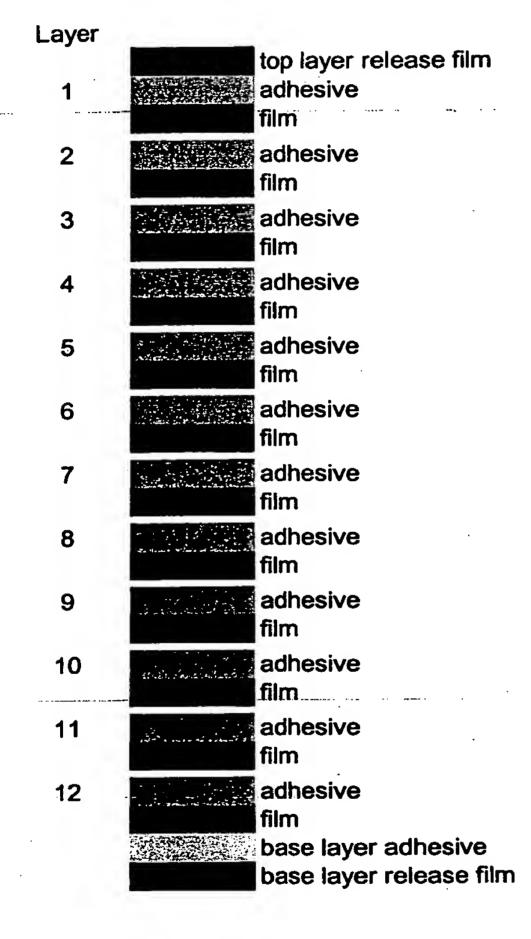




F16. 26A



F16. 26 D



F1G. 27A

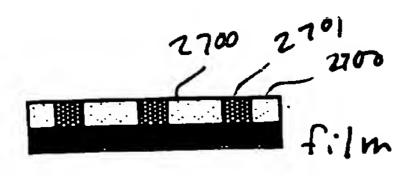
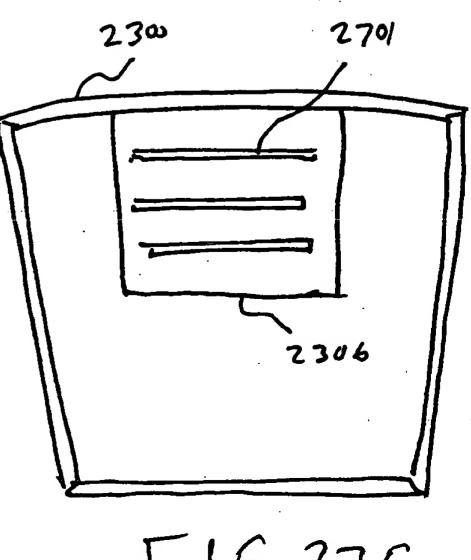


FIG. 27B



F16. 27C

FORM UPPER ADHESIVE LAYER ON FILM FOR STANDARD LAYER MATTERIAL

7800

LAMINATE A PORTION OF THE STANDARD LAYER MATERIAL WITH A RELEASE FILM FOR TOP LAYER MATERIAL

2801

FORM A BASE ADHESIVE LAYER ON A PORTION OF THE STANDARD LAYER MATERIAL AND LAMINATE THE BASE ADHESIVE LAYER TO FORM A BASE LAYER MATERIAL

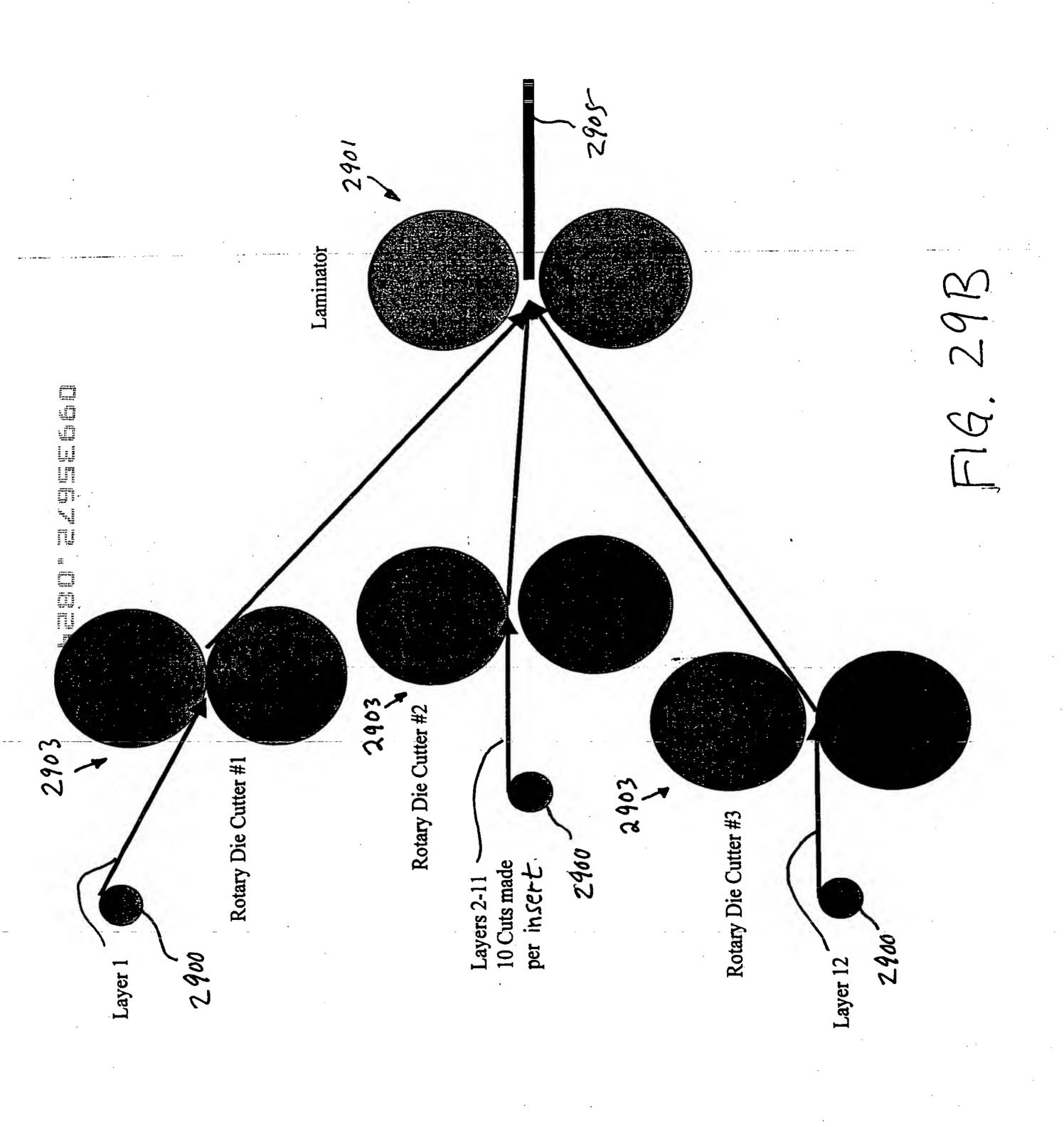
2802

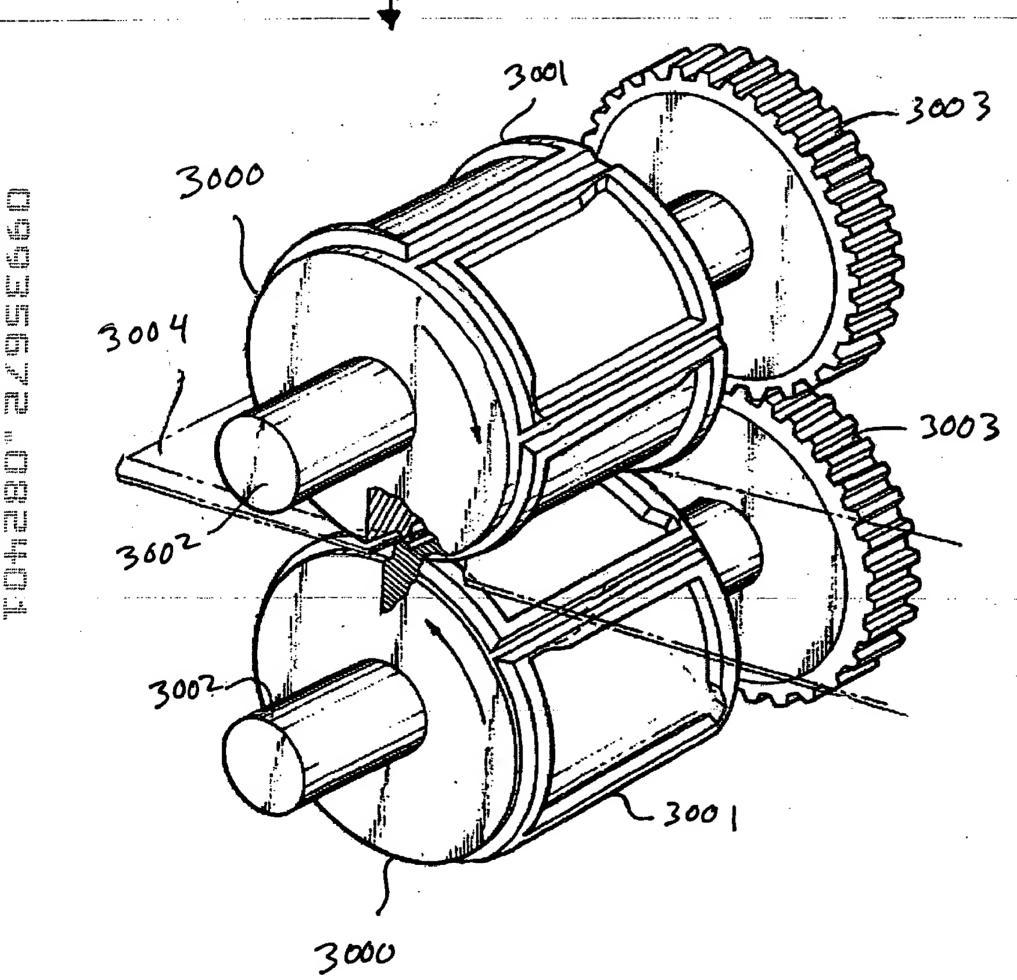
SEE FIG. 29A

SEE FIG. 29B

SEE FIG. 29C

F16. 28





2903

F16.30

